

E-Unit Jig & Breaker Bar

This tool kit is for servicing on the E-unit in older Lionel Trains

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. It will break the side plates free with the Breaker Bar & the Jig will hold all the parts in place when trying to reassemble the E-unit. Use this tool to clean & repair old E-units



Kit Includes:

- Breaker
- E-unit Jig
- Plunger Holder

Direction

- 1. Insert Breaker Bar in just below top contacts at an angle.
- 2. Twist E-unit & Breaker Bar and straight out to 180 degrees. This will spread the sides of the E-Unit.
- 3. Remove the Upper & Roller Contacts from E-Unit.
- 4. Clean & Inspects all the contacts. Replace as needed. For cleaning contacts you can use a small piece of Scot Bright or a good pencil eraser. A good contact cleaner with a lubricant recommended as well.
- 5. Gently bended the spring contacts a little in to make better contact with the roller.
- 6. Place E-unit & Roller contact in Jig as shown. Look in pics for which way the teeth go on the roller.
- 7. Pull up the plunger hook and place Plunger Holder in the side of the E-Unit to hold the plunger hook up. Tilt Hook back.











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8. With the Roller contact in the Holder, Place the Roller Contact into place and align it with the holes in the side of the E-Unit. Rest the other end of holder into the cradle.



9. Place Cleaned or New Upper Contacts in grooves at the top of the E-Unit.



10. Now start pressing the side of the E-Unit together by hand making sure the Roller & Upper Contacts line up with their holes.

11. After Roller & Upper Contacts are started into both sides of the E-Unit you can finish snapping it back together with a part of channel locks pliers, Arbor Press, or a small vice.



12. Remove from Jig and test.



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